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**Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING****1.1. Product identifier**

<b>Product Code(s)</b>	SDS-06160 EN E
<b>Product Name</b>	Support, SUP707™
<b>PN (Part Number)</b>	OBJ-03322
<b>Denmark PR No</b>	N/A
<b>Chemical name</b>	Acrylic formulation
<b>Pure substance/mixture</b>	Mixture

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

<b>Recommended Use</b>	Printing inks
<b>Uses advised against</b>	This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

**1.3. Details of the supplier of the safety data sheet****Importer**

Stratasys EMEA Regional Office  
Airport Boulevard B 120  
77836 Rheinmünster, Germany  
Phone: +49-7229-7772-0

For further information, please contact

**E-mail address** info@Stratasys.com**1.4. Emergency telephone number****Emergency Telephone** +44 1235 239670 - Europe - Multi lingual response

<b>Austria</b>	Poison Information Centre (AT): +43-(0)1-406 43 43
<b>Belgium</b>	Poison Centre (BE): +32 70 245 245
<b>Bulgaria</b>	Poison Center (BG): +359 (0)2 9154 233
<b>Croatia</b>	Poison Control (CR): +385 1 2348 342
<b>Czech Republic</b>	Poison Control (CS): +420 224 919 293, +420 224 915 402
<b>Denmark</b>	Poison Control Hotline (DK): +45 82 12 12 12
<b>Estonia</b>	Poison Control (ET): 112, 16662, +372 7943 794
<b>Finland</b>	Poison Information Centre (FI): +358 9 471 977
<b>France</b>	ORFILA (FR): + 01 45 42 59 59
<b>Greece</b>	Poison Information Center (EL): +30 210 779 3777 Emergency Poison Centre telephone number, Aglaia Kyriakou Children's Hospital
<b>Hungary</b>	Poison Information Service (HU): +36 (06) 80 201-199

<b>Ireland</b>	+353 (0)1 809 2166 – public poisons information line
<b>Italy</b>	Poison Centre, Milan (IT): +39 02 6610 1029
<b>Latvia</b>	State Fire and Rescue Service, phone number: 112. State Toxicology Center, Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1079, phone number +371 67042473
<b>Lithuania</b>	Poison Information Office (LT): 112, +370 (8)5 236 20 52, +370 (8)6 875 33 78
<b>Netherlands</b>	National Poisons Information Center (NVIC): 030-274 8888 (Only for the purpose of informing medical personnel in cases of acute intoxications)
<b>Norway</b>	Poisons Information (NO): + 47 22 591300
<b>Portugal</b>	Poison Information Centre (PT): +351 808 250 250
<b>Slovakia</b>	Poison Information Service (SK): +421 911 166066
<b>Spain</b>	Poison Information Service (ES): +34 91 562 04 20
<b>Sweden</b>	112 – ask for Poisons Information
<b>Switzerland</b>	Tox Info Suisse: 145, +41 44 251 51 51

## Section 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

<b>Acute toxicity - Oral</b>	Category 4 - (H302)
<b>Serious eye damage/eye irritation</b>	Category 1 - (H318)
<b>Skin sensitisation</b>	Category 1A - (H317)
<b>Specific target organ toxicity (repeated exposure)</b>	Category 2 - (H373)

### 2.2. Label elements

Contains 4-(1-Oxo-2-propenyl)-morpholine, Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide



#### Signal word

Danger

#### Hazard statements

H302 - Harmful if swallowed

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H373 - May cause damage to organs through prolonged or repeated exposure

#### Precautionary Statements

P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P260 - Do not breathe vapour

P280 - Wear protective gloves and eye/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P501 - Dispose of contents/ container to an approved waste disposal plant

### 2.3. Other hazards

## Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1 Substances

### 3.2 Mixtures

Chemical name	EC No	CAS No	Index no.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Proprietary	No information available	-	-	30- 50	Acute Tox. 4 (H302) Eye Dam. 1 (H318) Skin Sens. 1 (H317) STOT RE 2 (H373)	01-0000016491-73-XXX X
Proprietary	No information available	-	-	0.1 - 0.3	Skin Sens. 1A (H317) Aquatic Chronic 4 (H413)	No data available
Heptane	205-563-8	142-82-5	-	<0.1	Skin Irrit. 2 (H315) STOT SE 3 (H336) Asp. Tox. 1 (H304) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410) Flam. Liq. 2 (H225)	No data available

**Full text of H- and EUH-phrases: see section 16**

## Section 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms** Burning sensation. Itching. Rashes. Hives.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to doctors** May cause sensitisation in susceptible persons. Treat symptomatically.

## Section 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

<b>Suitable Extinguishing Media</b>	Use extinguishing agent suitable for type of surrounding fire Class B fires: Use carbon dioxide (CO <sub>2</sub> ), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers
<b>Unsuitable extinguishing media</b>	No information available.

### 5.2. Special hazards arising from the substance or mixture

**Specific hazards arising from the chemical** Product is or contains a sensitiser. May cause sensitisation by skin contact.

### 5.3. Advice for firefighters

#### **Special protective equipment for fire-fighters**

Move containers from fire area if you can do it without risk. Cool containers with flooding quantities of water until well after fire is out. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## **Section 6: ACCIDENTAL RELEASE MEASURES**

### 6.1. Personal precautions, protective equipment and emergency procedures

#### **Personal precautions**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

#### **Occupational Spill Release**

Intact cartridges do not pose a leak or spill hazard. Damaged cartridges may leak uncured ink. Stop leak if you can do it without risk Use water spray to reduce vapours or divert vapour cloud drift Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container Keep out of drains, sewers, ditches and waterways

#### **Other Information**

Refer to protective measures listed in Sections 7 and 8.

#### **For emergency responders**

Use personal protection recommended in Section 8.

### 6.2. Environmental precautions

#### **Environmental precautions**

Prevent further leakage or spillage if safe to do so.

### 6.3. Methods and material for containment and cleaning up

#### **Methods for containment**

Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

#### **Methods for cleaning up**

Take up mechanically, placing in appropriate containers for disposal.

#### **Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

### 6.4. Reference to other sections

#### **Reference to other sections**

See section 8 for more information. See section 13 for more information.

## **Section 7: HANDLING AND STORAGE**

### 7.1. Precautions for safe handling

#### **Advice on safe handling**

Avoid breathing vapours or mists. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Do not eat, drink or smoke when using this product.

#### **General hygiene considerations**

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage Conditions**

Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

**Hints on joint storage****Storage class**

LGK10 - Combustible liquids unless storage class 3

**7.3. Specific end use(s)**

**Risk Management Methods (RMM)** The information required is contained in this Material Safety Data Sheet.

## Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

**Exposure disclaimer**

Personal protection measures are only needed if cartridge is damaged punctured causing spillage of material.

**8.1. Control parameters****Exposure Limits**

Chemical name	European Union	United Kingdom	France	Spain	Germany
Heptane 142-82-5	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup> STEL: 1500 ppm STEL: 6255 mg/m <sup>3</sup>	TWA: 400 ppm TWA: 1668 mg/m <sup>3</sup> TWA: 1000 mg/m <sup>3</sup> STEL: 500 ppm STEL: 2085 mg/m <sup>3</sup> STEL: 1500 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 2100 mg/m <sup>3</sup>
Chemical name	Italy	Portugal	Netherlands	Finland	Denmark
Heptane 142-82-5	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup> STEL: 500 ppm	TWA: 1200 mg/m <sup>3</sup> STEL: 1600 mg/m <sup>3</sup>	TWA: 300 ppm TWA: 1200 mg/m <sup>3</sup> STEL: 500 ppm STEL: 2100 mg/m <sup>3</sup>	TWA: 200 ppm TWA: 820 mg/m <sup>3</sup>
Chemical name	Austria	Switzerland	Poland	Norway	Ireland
Heptane 142-82-5	TWA: 500 ppm TWA: 2000 mg/m <sup>3</sup> STEL 2000 ppm STEL 8000 mg/m <sup>3</sup>	TWA: 400 ppm TWA: 1600 mg/m <sup>3</sup> STEL: 400 ppm STEL: 1600 mg/m <sup>3</sup>	STEL: 2000 mg/m <sup>3</sup> TWA: 1200 mg/m <sup>3</sup>	TWA: 200 ppm TWA: 800 mg/m <sup>3</sup> TWA: 40 ppm TWA: 275 mg/m <sup>3</sup> STEL: 250 ppm STEL: 1000 mg/m <sup>3</sup> STEL: 60 ppm STEL: 343.75 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup> STEL: 1500 ppm STEL: 6255 mg/m <sup>3</sup>
Chemical name	Sweden	Slovakia			
Heptane 142-82-5	NGV: 200 ppm NGV: 800 mg/m <sup>3</sup> NGV: 350 mg/m <sup>3</sup> Vägledande KGV: 300 ppm Vägledande KGV: 1200 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 2085 mg/m <sup>3</sup>	-	-	-

**Derived No Effect Level (DNEL)**

No information available.

**Predicted No Effect Concentration (PNEC)** No information available.

## 8.2. Exposure controls

### Personal protective equipment

**Eye/face protection** Tight sealing safety goggles.

**Hand Protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

**Environmental exposure controls** No information available.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

**Physical state** Liquid  
**Appearance** Ink cartridge  
**Odour** Characteristic  
**Colour** clear  
**Odour threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	N/A	
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	>= 100 - < 250 °C	
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability limit:</b>	No data available	
<b>Lower flammability limit</b>	No data available	
<b>Vapour pressure</b>	No data available	None known
<b>Vapour density</b>	No data available	None known
<b>Relative density</b>	1.12	g/cm <sup>3</sup>
<b>Water solubility</b>	Soluble in water	
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known
<b>Explosive properties</b>	No information available	
<b>Oxidising properties</b>	No information available	

### 9.2. Other information

**Softening point** No information available  
**Molecular weight** No information available  
**VOC Content (%)** No information available  
**Liquid Density** No information available

<b>Bulk density</b>	No information available
<b>Particle Size</b>	No information available
<b>Particle Size Distribution</b>	No information available

## Section 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

**Reactivity** Heating may cause a fire.

### 10.2. Chemical stability

**Stability** Decomposes on exposure to light. Unstable if heated.

#### **Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** Uncured ink will polymerize on exposure to light.

### 10.4. Conditions to avoid

**Conditions to avoid** Avoid exposure to heat and light.

### 10.5. Incompatible materials

**Incompatible materials** Not applicable under normal conditions of use and storage.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Thermal Decomposition Products. Combustion: oxides of carbon.

## Section 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

#### Information on likely routes of exposure

#### **Product Information**

**Inhalation** Specific test data for the substance or mixture is not available.

**Eye contact** Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

**Skin contact** May cause irritation. May cause sensitisation by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Harmful if swallowed. (based on components).

#### Information on toxicological effects

**Symptoms** Redness. Burning. May cause blindness. Itching. Rashes. Hives.

#### Numerical measures of toxicity

#### **Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 1,597.40 mg/kg

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary	= 588 mg/kg (rat)	> 2000 mg/kg (rat)	= 5.28 mg/l (rat)
Proprietary	> 2000 mg/kg > 2000 mg/kg ( Rat )	> 2000 mg/kg ( Rat )	-
Heptane	-	= 3000 mg/kg ( Rabbit )	> 73.5 mg/L ( Rat ) 4 h

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Skin corrosion/irritation</b>	May cause skin irritation. Classification based on data available for ingredients.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.
<b>Respiratory or skin sensitisation</b>	May cause sensitisation by skin contact. Classification based on data available for ingredients.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity STOT - single exposure</b>	No information available. No information available.
<b>STOT - repeated exposure</b>	Classification based on data available for ingredients.
<b>Aspiration hazard</b>	No information available.

## Section 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

#### Ecotoxicity

**Unknown aquatic toxicity** Contains 0 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary	120 mg/l (algae)	-	-	120 mg/kg (daphnia)
Proprietary	-	90: 96 h Danio rerio µg/L LC50 semi-static	-	-
Heptane	-	375.0: 96 h Cichlid fish mg/L LC50	-	-

### 12.2. Persistence and degradability

**Persistence and degradability** No information available.

### 12.3. Bioaccumulative potential

**Bioaccumulation** There is no data for this product.

#### Component Information

Chemical name	Partition coefficient
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Heptane	4.66
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**12.4. Mobility in soil**

Mobility in soil No information available.

**12.5. Results of PBT and vPvB assessment**

PBT and vPvB assessment No information available.

**12.6. Other adverse effects**

Other adverse effects No information available.

**Section 13: DISPOSAL CONSIDERATIONS**

**13.1. Waste treatment methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**Waste codes / waste designations according to EWC / AVV** 08 03 12\* Waste ink containing dangerous substances.

**Section 14: TRANSPORT INFORMATION**

**IMDG**

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Marine pollutant Not applicable
- 14.6 Special Provisions None
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

**RID**

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special Provisions None

**ADR**

- 14.1 UN number or ID number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special Provisions None

**IATA**

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

## Section 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### National regulations

##### France

#### Occupational Illnesses (R-463-3, France)

Chemical name	French RG number	Title
Heptane 142-82-5	RG 84	-

##### Germany

**Water hazard class (WGK)**      hazardous to water (WGK 2)

#### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

#### Authorisations and/or restrictions on use:

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorisation per REACH Annex XIV
Proprietary -	75.	
Proprietary -	75.	
Heptane - 142-82-5	75.	

#### Persistent Organic Pollutants

Not applicable

**Ozone-depleting substances (ODS) regulation (EC) 1005/2009** Not applicable

### 15.2. Chemical safety assessment

**Chemical Safety Report**      No information available

## Section 16: OTHER INFORMATION

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Full text of H-Statements referred to under section 3

H225 - Highly flammable liquid and vapour  
H302 - Harmful if swallowed  
H304 - May be fatal if swallowed and enters airways  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H336 - May cause drowsiness or dizziness

H373 - May cause damage to organs through prolonged or repeated exposure  
 H400 - Very toxic to aquatic life  
 H410 - Very toxic to aquatic life with long lasting effects  
 H413 - May cause long lasting harmful effects to aquatic life

**Legend**

SVHC: Substances of Very High Concern for Authorisation:

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)  
 Ceiling Maximum limit value \* Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method
Ozone	Calculation method

Revision Date 26-Sep-2021

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

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